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Part. III. P-V-T-x Data and Second Virial Coefficients of Propane-Perfluorocyclobutane Mixtures

P-V-T-x data for the propane-perfluorocyclobutane system are reported in this paper. The data cover a temperature range from 329.4 to 397.7°K and a pressure range from 60 to 6920 kPa. The low pressure compressibility measurements were used to determine second virial coefficients of pure propane and pure perfluorocyclobutane and for seven of their mixtures. The prediction of second virial coefficients using an extended corresponding states principle is also reported. Excellent predictions of the second virial coefficients of both pure components and mixtures have been obtained using, in the case of mixtures, a binary interaction coefficient obtained from a study of the critical states of the system.

SCOPE

It is often convenient to represent the volumetric and thermodynamic properties of gases and gas mixtures by the virial equation of state. Virial coefficients are also of interest because they provide a link between experimental measurements and intermolecular forces.

An objective of our work was to extend our measurements of the critical states and vapor-liquid equilibria in the propane-perfluorocyclobutane system to the single phase regions of the phase diagram. The gas phase compressibility measurements may then be used to obtain second virial coefficients for the system. More generally, our objective was to obtain comprehensive data for mixtures that exhibit positive azeotropic be-

havior in their critical region. Critical states and vapor-liquid equilibria in the propane-perfluorocyclobutane system have already been reported by us in Parts I and II of this work.

A second objective of this work was to use our second virial coefficient data to test the predictive capabilities of an extended Corresponding States Principle. It is well known that Corresponding States methods may be used to correlate second virial coefficients. However, our aim was to see if our method was capable of predicting second virial coefficients of both pure components and mixtures using, in the case of mixtures, information obtained from a study of their critical states.

CONCLUSIONS AND SIGNIFICANCE

Volumetric data for the propane-perfluorocyclobutane system covering a temperature range from 329.4 to 397.7°K and a pressure range from 60 to 6920 kPa are reported in this paper. The low pressure measurements have been used to determine second virial coefficients for both the pure components and seven of their mixtures over the temperature range studied. This data set completes our comprehensive measurements of the volumetric and phase behavior of the propane-perfluorocyclobutane system. The data presented in the three papers in this series cover the gas phase, the two phase region, the critical region and the liquid phase region of this highly non-ideal system, which exhibits positive azeotropic behavior up to its critical region.

We have used our data to test the ability of an extended Corresponding States Method to correlate and predict a major part of the phase diagram of the propane-perfluorocyclobutane system. We have already shown how a binary interaction coefficient obtained from a study of the critical states of the system may be used to predict the azeotropic locus and vapor-liquid equilibria in the system. We have extended the Corresponding States method here to second virial coefficients of both pure fluids and mixtures. We show below how second virial coefficients may be predicted using a value of the binary interaction coefficient obtained from our study of the critical states. It therefore seems feasible that the extended Corresponding States Principle may be used to predict the complete phase diagram of mixtures using information obtained from the more readily available second virial coefficients.

INTRODUCTION

An investigation of the P - V - T - x behavior of the propane-perfluorocyclobutane system was undertaken as part of a continuing project on the phase diagrams of mixtures which exhibit azeotropic behavior in their critical region. The critical locus of this system and its correlation using an extended corresponding states principle was reported in Part I of this paper (Barber et al., 1980). In Part II (Kay et al., 1980) dew and bubble point measurements as well as the azeotropic locus and its prediction using the extended corresponding states method were presented.

In this paper, we report the measurements of P - V - T - x data and second virial coefficients of the two pure components as well as seven binary mixtures. The corresponding states method used in our previous work is extended to second virial coefficients.

EXPERIMENTAL

Details of the apparatus used have been given fully in Part I of this work and are not repeated here.

The measurement of the P - V isotherms has also been described in Part I.

The sample mass and composition were determined from the isothermal P - V measurements themselves. The calculations yielded at the same time the second virial coefficients of the material being studied.

The low pressure data, to within their experimental uncertainty, could be represented by a truncated virial equation:

$$\frac{PV}{nRT} = 1 + \frac{Bn}{V} + \frac{Cn^2}{V^2} \quad (1)$$

This equation may be rearranged to give for each data point (along an isotherm):

$$y_k = \left(\frac{P_k V_k}{nRT} - 1 \right) \frac{V_k}{n} = B + \frac{Cn}{V_k} \quad (2)$$

When $P \rightarrow 0$, $[(P_k V_k)/(nRT)] \rightarrow 1$ and $n \rightarrow [(P_k V_k)/(RT)]$. Values of B , C and n were obtained from a set of isothermal compressibility measurements by minimizing the sum of the squares of the deviations of all experimental points from the regression line given by Eq. 2. The calculations were performed on a digital computer.

The sequence of experimental measurements was as follows. First,

propane was loaded in the sample tube which was then fastened in the compressor block. Volumetric measurements of the propane were then made at various temperatures between 329.41 and 397.73°K. At each temperature, a value of n , the number of moles of sample, was obtained as outlined above. In all cases, the agreement in the values of n was one part in 1000 or better. An average of the values was taken as the number of moles of propane (n_1). The sample tube was then removed from the compressor block and perfluorocyclobutane was added to give a mixture of approximately the desired composition. The sample tube was replaced and volumetric measurements of the mixture were made at a series of temperatures. The average of the number of moles of mixture computed for each isotherm was taken as $n_1 + n_2$, the total moles of mixture. The composition was thus obtained with a precision of 0.1 mol %. Additional details of the experimental apparatus and procedure are given elsewhere (Barber, 1968).

EXPERIMENTAL RESULTS

Selected experimental data at four temperatures for the molar volumes of the pure components and of propane-perfluorocyclobutane mixtures are given in Tables 1 through 4. The complete set of data, including those at intermediate temperatures and pressures, are given elsewhere (Barber, 1968). Low pressure data (usually between 60 and 420 kPa) along various isotherms were selected for the calculation of second virial coefficients as described above. The data were selected on the basis of statistical tests which ensured that no higher order virial terms than those appearing in Eq. 1 were required for their representation. Second virial coefficients thus calculated are given in Table 5. The data for propane (Figure 1) agree closely with those of McGlashan and Potter (1962), while data for perfluorocyclobutane (Figure 2) show close agreement with the data of Douslin et al. (1959). No values of the second virial coefficient of propane-perfluorocyclobutane mixtures have been reported in the literature. The precision of our experimental values, as determined from a regression analysis, is $\pm 0.002 \text{ m}^3 \text{ kmol}^{-1}$ or less.

THE PREDICTION OF SECOND VIRIAL COEFFICIENTS OF PURE FLUIDS AND FLUID MIXTURES

We have also attempted to predict second virial coefficients of the propane-perfluorocyclobutane system using an extension of the Corresponding States Principle developed by Leland, Row-

TABLE 1. SELECTED EXPERIMENTAL VOLUMETRIC DATA OF PROPANE(1)-PERFLUOROCYCLOBUTANE (2) MIXTURES AT 329.4°K

| P (kPa) | V (m ³ kmol ⁻¹) | P (kPa) | V (m ³ kmol ⁻¹) | P (kPa) | V (m ³ kmol ⁻¹) | P (kPa) | V (m ³ kmol ⁻¹) | P (kPa) | V (m ³ kmol ⁻¹) |
|----------------|--|----------------|--|----------------|--|----------------|--|----------------|--|
| $x_2 = 0.0000$ | | $x_2 = 0.0752$ | | $x_2 = 0.1405$ | | $x_2 = 0.2073$ | | $x_2 = 0.2543$ | |
| 114 | 23.59 | 2046 | 0.1043 | 2063 | 0.1126 | 62 | 44.05 | 143 | 18.83 |
| 130 | 20.66 | 2766 | 0.1030 | 3454 | 0.1095 | 73 | 37.01 | 158 | 16.95 |
| 156 | 17.15 | 3499 | 0.1015 | 4822 | 0.1076 | 83 | 32.42 | 172 | 15.56 |
| 288 | 9.081 | 4788 | 0.0994 | 6176 | 0.1060 | 114 | 23.57 | 219 | 12.15 |
| 373 | 6.850 | 6156 | 0.0980 | 6899 | 0.1055 | 143 | 18.52 | 275 | 9.589 |
| 515 | 4.873 | 6801 | 0.0978 | | | 194 | 13.46 | 420 | 6.139 |
| 700 | 3.499 | | | | | 284 | 8.752 | 2060 | 0.1214 |
| 1374 | 1.589 | | | | | 1983 | 0.1145 | 2740 | 0.1196 |
| 1967 | 0.0997 | | | | | 2394 | 0.1128 | 3417 | 0.1182 |
| 2368 | 0.0991 | | | | | 3071 | 0.1105 | 4807 | 0.1155 |
| 3771 | 0.0975 | | | | | 4114 | 0.1097 | 6201 | 0.1137 |
| 5149 | 0.0962 | | | | | 5458 | 0.1066 | 6907 | 0.1130 |
| 6895 | 0.0959 | | | | | 6835 | 0.1055 | | |
| P (kPa) | V (m ³ kmol ⁻¹) | P (kPa) | V (m ³ kmol ⁻¹) | P (kPa) | V (m ³ kmol ⁻¹) | P (kPa) | V (m ³ kmol ⁻¹) | | |
| $x_2 = 0.3651$ | | $x_2 = 0.5139$ | | $x_2 = 0.7517$ | | $x_2 = 1.0000$ | | | |
| 79 | 34.85 | 199 | 13.22 | 188 | 13.98 | 171 | 15.36 | | |
| 90 | 29.94 | 216 | 12.09 | 199 | 13.12 | 280 | 9.147 | | |
| 110 | 24.33 | 234 | 11.11 | 212 | 12.27 | 416 | 5.920 | | |
| 134 | 19.85 | 273 | 9.418 | 226 | 11.47 | 558 | 4.210 | | |
| 165 | 17.88 | 325 | 7.750 | 241 | 10.67 | 710 | 3.129 | | |
| 181 | 14.55 | 345 | 7.260 | 276 | 9.220 | 1004 | 0.1475 | | |
| 217 | 12.00 | 2094 | 0.1285 | 317 | 7.889 | 1706 | 0.1450 | | |
| 250 | 10.26 | 2769 | 0.1268 | 343 | 7.211 | 3771 | 0.1427 | | |
| 1903 | 0.1223 | 4115 | 0.1243 | 1377 | 0.1370 | 5821 | 0.1403 | | |
| 2401 | 0.1207 | 5479 | 0.1224 | 2758 | 0.1340 | 6848 | 0.1403 | | |
| 3455 | 0.1180 | 6900 | 0.1209 | 4118 | 0.1316 | | | | |
| 4800 | 0.1160 | | | 5515 | 0.1300 | | | | |
| 6560 | 0.1143 | | | 6913 | 0.1290 | | | | |

TABLE 2. SELECTED EXPERIMENTAL VOLUMETRIC DATA OF PROPANE(1)-PERFLUOROCYCLOBUTANE (2) MIXTURES AT 348.57°K

| P (kPa) | V (m ³ kmol ⁻¹) | P (kPa) | V (m ³ kmol ⁻¹) | P (kPa) | V (m ³ kmol ⁻¹) | P (kPa) | V (m ³ kmol ⁻¹) | P (kPa) | V (m ³ kmol ⁻¹) |
|----------------|--|----------------|--|----------------|--|----------------|--|----------------|--|
| $x_2 = 0.0000$ | | $x_2 = 0.0752$ | | $x_2 = 0.1405$ | | $x_2 = 0.2073$ | | $x_2 = 0.2543$ | |
| 121 | 23.69 | 62 | 46.36 | 142 | 20.16 | 68 | 42.40 | 152 | 19.19 |
| 134 | 21.35 | 76 | 37.65 | 155 | 18.45 | 86 | 33.31 | 166 | 17.60 |
| 149 | 19.07 | 100 | 28.71 | 167 | 17.11 | 110 | 25.85 | 206 | 14.26 |
| 295 | 9.419 | 127 | 22.30 | 190 | 15.03 | 116 | 17.05 | 272 | 11.04 |
| 375 | 7.280 | 163 | 17.28 | 218 | 13.05 | 247 | 11.16 | 321 | 9.490 |
| 527 | 5.092 | 230 | 12.05 | 262 | 10.81 | 315 | 8.560 | 419 | 7.560 |
| 1037 | 2.445 | 268 | 10.25 | 3099 | 0.1282 | 2940 | 0.1308 | 3081 | 0.1384 |
| 2059 | 1.044 | 2943 | 0.1190 | 4134 | 0.1222 | 4110 | 0.1233 | 4141 | 0.1315 |
| 2822 | 0.6096 | 3411 | 0.1160 | 5499 | 0.1177 | 5496 | 0.1185 | 5503 | 0.1260 |
| 2872 | 0.1125 | 4126 | 0.1128 | 6842 | 0.1144 | 6887 | 0.1153 | 6580 | 0.1236 |
| 3769 | 0.1092 | 4806 | 0.1102 | | | | | | |
| 5167 | 0.1053 | 6821 | 0.1058 | | | | | | |
| 6896 | 0.1017 | | | | | | | | |
| P (kPa) | V (m ³ kmol ⁻¹) | P (kPa) | V (m ³ kmol ⁻¹) | P (kPa) | V (m ³ kmol ⁻¹) | P (kPa) | V (m ³ kmol ⁻¹) | | |
| $x_2 = 0.3641$ | | $x_2 = 0.5139$ | | $x_2 = 0.7517$ | | $x_2 = 1.0000$ | | | |
| 83 | 34.62 | 214 | 13.03 | 201 | 13.90 | 173 | 16.24 | | |
| 89 | 32.19 | 234 | 11.88 | 207 | 13.45 | 292 | 9.391 | | |
| 100 | 28.61 | 251 | 11.10 | 232 | 11.93 | 433 | 6.131 | | |
| 122 | 23.22 | 272 | 10.11 | 264 | 10.39 | 553 | 4.660 | | |
| 154 | 18.35 | 290 | 9.432 | 304 | 8.921 | 991 | 2.290 | | |
| 196 | 14.34 | 357 | 7.480 | 357 | 7.549 | 1373 | 0.1591 | | |
| 272 | 10.12 | 2535 | 0.1452 | 2103 | 0.1506 | 2386 | 0.1569 | | |
| 2743 | 0.1427 | 3110 | 0.1428 | 2757 | 0.1479 | 3418 | 0.1545 | | |
| 4114 | 0.1322 | 4130 | 0.1379 | 4132 | 0.1433 | 4452 | 0.1522 | | |
| 5510 | 0.1268 | 5510 | 0.1335 | 5485 | 0.1404 | 5603 | 0.1512 | | |
| 6822 | 0.1229 | 6898 | 0.1303 | 6899 | 0.1373 | 6907 | 0.1492 | | |

inson and others (Leland and Chappellear, 1968; Teja and Rowlinson, 1973; Teja, 1975). We extend the Corresponding States Method to second virial coefficients below.

Two fluids i and o are said to be in corresponding states if the compressibility Z_i of fluid i at temperature T and volume V may be obtained from a knowledge of its critical properties T_{ci} and V_{ci} and the known compressibility Z_o of reference fluid o .

We may therefore write:

$$Z_{ii}[T, V] = Z_o[T/f_{ii}, V/h_{ii}] \quad (1)$$

where

$$f_{ii} = T_{ci}/T_{co} \quad (2)$$

and

$$h_{ii} = V_{ci}/V_{co} \quad (3)$$

We may rewrite Eq. 1 for the second virial coefficient as follows: (the second virial coefficient being independent of volume):

$$B_{ii}[T] = h_{ii}B_o[T/f_{ii}] \quad (4)$$

Equations 2-4 hold strictly for sets of spherical conformal sub-

TABLE 3. SELECTED EXPERIMENTAL VOLUMETRIC DATA FOR PROPANE(1)-PERFLUOROCYCLOBUTANE(2) AT 368.19°K

| P (kPa) | V (m ³ kmol ⁻¹) | P (kPa) | V (m ³ kmol ⁻¹) | P (kPa) | V (m ³ kmol ⁻¹) | P (kPa) | V (m ³ kmol ⁻¹) | P (kPa) | V (m ³ kmol ⁻¹) |
|----------------|--|----------------|--|--|--|----------------|--|--|--|
| $x_2 = 0.0000$ | | $x_2 = 0.0752$ | | $x_2 = 0.1405$ | | $x_2 = 0.2543$ | | $x_2 = 0.5139$ | |
| 127 | 23.74 | 70 | 4370 | 714 | 3.937 | 165 | 18.31 | 229 | 12.90 |
| 144 | 20.98 | 86 | 3531 | 1331 | 1.990 | 174 | 17.29 | 249 | 11.81 |
| 167 | 17.97 | 115 | 2633 | 2072 | 1.159 | 190 | 15.83 | 267 | 10.96 |
| 311 | 9.451 | 161 | 1877 | 2774 | 0.7657 | 229 | 13.11 | 324 | 8.879 |
| 376 | 7.699 | 197 | 1532 | 4122 | 0.2208 | 286 | 10.44 | 633 | 4.318 |
| 511 | 5.596 | 238 | 1257 | 5479 | 0.1380 | 352 | 8.41 | 1426 | 1.718 |
| 1133 | 2.392 | 264 | 1132 | 6849 | 0.1282 | 726 | 3.901 | 2794 | 0.6358 |
| 1716 | 1.478 | | | | | 1438 | 1.819 | 4152 | 0.1691 |
| 2744 | 0.7940 | | | | | 2750 | 0.7656 | 5516 | 0.1521 |
| 3995 | 0.3480 | | | | | 4127 | 0.2088 | 6844 | 0.1446 |
| 4452 | 0.1330 | | | | | 5497 | 0.1494 | | |
| 5469 | 0.1216 | | | | | 6889 | 0.1385 | | |
| 6843 | 0.1146 | | | | | | | | |
| | | P (kPa) | | V (m ³ kmol ⁻¹) | | P (kPa) | | V (m ³ kmol ⁻¹) | |
| | | $x_2 = 0.7517$ | | $x_2 = 1.0000$ | | | | | |
| | | 214 | 13.82 | | | 188 | 15.84 | | |
| | | 225 | 13.12 | | | 309 | 9.448 | | |
| | | 253 | 11.57 | | | 418 | 6.850 | | |
| | | 274 | 10.65 | | | 714 | 3.891 | | |
| | | 317 | 9.099 | | | 1388 | 1.655 | | |
| | | 375 | 7.571 | | | 1848 | 0.9991 | | |
| | | 2879 | 0.1815 | | | 2055 | 0.1775 | | |
| | | 4100 | 0.1628 | | | 2749 | 0.1727 | | |
| | | 5484 | 0.1551 | | | 4121 | 0.1668 | | |
| | | 6903 | 0.1499 | | | 5510 | 0.1626 | | |
| | | | | | | 6922 | 0.1581 | | |

TABLE 4. SELECTED EXPERIMENTAL VOLUMETRIC DATA FOR PROPANE(1)-PERFLUOROCYCLOBUTANE (2) MIXTURES AT 397.73°K

| P (kPa) | V (m ³ kmol ⁻¹) | P (kPa) | V (m ³ kmol ⁻¹) | P (kPa) | V (m ³ kmol ⁻¹) | P (kPa) | V (m ³ kmol ⁻¹) | P (kPa) | V (m ³ kmol ⁻¹) |
|----------------|--|----------------|--|----------------|--|----------------|--|----------------|--|
| $x_2 = 0.0000$ | | $x_2 = 0.1405$ | | $x_2 = 0.2543$ | | $x_2 = 0.5139$ | | $x_2 = 0.7517$ | |
| 139 | 23.46 | 698 | 4.446 | 173 | 18.82 | 234 | 13.72 | 234 | 13.73 |
| 156 | 20.89 | 1425 | 2.064 | 199 | 16.38 | 253 | 12.61 | 246 | 13.00 |
| 174 | 18.74 | 2750 | 0.9543 | 226 | 14.41 | 276 | 11.54 | 262 | 12.17 |
| 252 | 12.81 | 4117 | 0.5289 | 257 | 12.64 | 327 | 9.621 | 304 | 10.43 |
| 379 | 8.340 | 5485 | 0.3032 | 340 | 9.481 | 383 | 8.087 | 355 | 8.831 |
| 702 | 4.396 | 6844 | 0.1922 | 743 | 4.192 | 441 | 6.992 | 706 | 4.184 |
| 1379 | 2.141 | | | 1616 | 1.795 | 1050 | 2.766 | 1362 | 2.005 |
| 2746 | 0.9512 | | | 2781 | 0.9276 | 2750 | 0.8688 | 2758 | 0.7885 |
| 4119 | 0.5361 | | | 4175 | 0.5077 | 4121 | 0.6183 | 4114 | 0.3332 |
| 5494 | 0.2973 | | | 5490 | 0.2952 | 5504 | 0.2442 | 5524 | 0.2046 |
| 6870 | 0.1735 | | | 6918 | 0.1978 | 6845 | 0.1893 | 6915 | 0.1816 |

| P (kPa) | V (m ³ kmol ⁻¹) |
|----------------|--|
| $x_2 = 1.0000$ | |
| 213 | 15.17 |
| 345 | 9.211 |
| 455 | 6.878 |
| 718 | 4.190 |
| 1460 | 1.844 |
| 2412 | 0.8833 |
| 3752 | 0.2332 |
| 5501 | 0.1940 |
| 6875 | 0.1841 |

TABLE 5. SECOND VIRIAL COEFFICIENTS OF PROPANE (1)-PERFLUOROCYCLOBUTANE (2) MIXTURES

| $T(^{\circ}\text{K})$ | Second Virial Coefficient B (m ³ kmol ⁻¹) | | | | | | | |
|-----------------------|--|----------------|----------------|----------------|----------------|----------------|----------------|----------------|
| | $x_2 = 0.0752$ | $x_2 = 0.1405$ | $x_2 = 0.2073$ | $x_2 = 0.2543$ | $x_2 = 0.3641$ | $x_2 = 0.5139$ | $x_2 = 0.7517$ | $x_2 = 1.0000$ |
| 329.41 | — | — | -0.333 | -0.348 | -0.370 | -0.406 | -0.483 | -0.310 |
| 338.42 | -0.308 | -0.310 | -0.313 | -0.322 | -0.348 | -0.382 | -0.453 | -0.292 |
| 348.57 | -0.279 | -0.290 | -0.299 | -0.304 | -0.321 | -0.354 | -0.426 | -0.274 |
| 358.97 | -0.262 | -0.263 | -0.273 | -0.283 | -0.299 | -0.328 | -0.392 | -0.256 |
| 368.19 | -0.246 | — | — | -0.263 | — | -0.310 | -0.371 | -0.244 |
| 377.99 | — | — | — | -0.246 | — | -0.288 | -0.340 | -0.231 |
| 387.74 | — | — | — | -0.232 | — | -0.269 | -0.323 | -0.219 |
| 397.73 | — | — | — | -0.222 | — | -0.251 | -0.296 | -0.204 |

stances in which the molecules interact with two parameter potentials.

The sets of substances over which Eq. 4 holds may be extended by introducing shape factors (Leland and Chapplear, 1968) in Eqs. 2 and 3. Thus,

$$f_H = \left(\frac{T_{CH}}{T_{CO}} \right) \theta_H \quad (5)$$

$$h_H = \left(\frac{V_{CH}}{V_{CO}} \right) \Phi_H \quad (6)$$

where the sample factors Φ_H and Φ_H are slowly varying functions

of reduced temperatures T_{Ri} and reduced volume V_{Ri} . Analytical expressions for the shape factors of the n -alkanes relative to methane have been reported by Leland and Chapplear (1968) as follows:

$$\theta_H = 1 + (\omega_H - \omega_0)\{0.0892 - 0.8493 \ln T_{Ri} - 0.6759/T_{Ri}(0.3063 - 0.4506/T_{Ri})(V_{Ri} - 0.5)\} \quad (7)$$

$$\Phi_H = (Z_{CO}/Z_{CH})[1 + (\omega_H - \omega_0)\{0.3903(V_{Ri} - 1.0177) - 0.9426 \times (V_{Ri} - 0.7633) \ln T_{Ri}\}] \quad (8)$$

where the ω 's are Pitzer's acentric factors. When $T_{Ri} > 2.0$, its value

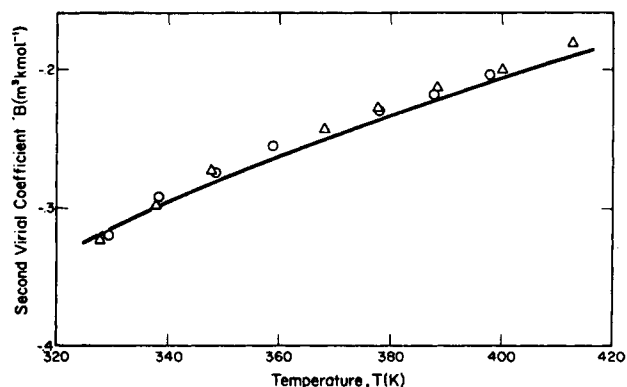


Figure 1. Second virial coefficients of propane: O this work; Δ McGlashan and Potter (1962). The solid line is predicted with the extended corresponding states method.

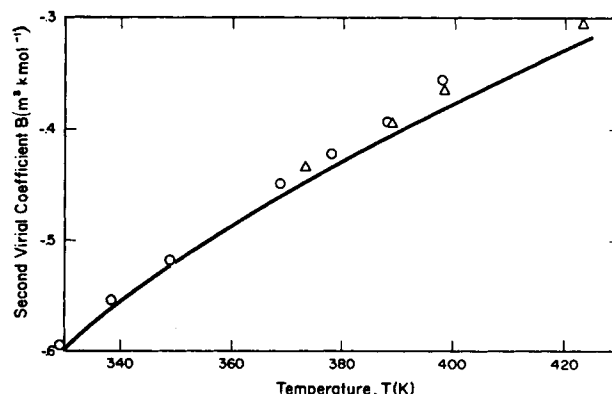


Figure 2. Second virial coefficients of perfluorocyclobutane: O, this work; Δ, Douslin et al. (1959). The solid line is predicted with the extended Corresponding States Method.

in both Eqs. 7 and 8 is set equal to 2.0; when $T_{Ri} < 0.5$, it is set equal to 0.5. Similarly, when $V_{Ri} > 2.0$, its value in both equations is set equal to 2.0 and when $V_{Ri} < 0.5$, it is set equal to 0.5. Thus, the shape factors are slowly varying functions of temperature and volume (In a mixture, there is a slight additional dependence on composition). The shape factor correlations were derived by comparing the compressibility and fugacity-pressure ratio of the *n*-alkanes with the compressibility and fugacity-pressure ratio of methane as a function of reduced temperature and volume. The volume dependence of the shape factors is important mainly at reduced volumes less than 2.0 (i.e., at high densities). For the purpose of calculating second virial coefficients, this density dependence may be ignored. We therefore set $V_{Ri} > 2.0$ in Eqs. 7 and 8 which become:

$$\theta_{ii} = 1 + (\omega_{ii} - \omega_0)\{0.54865 - 0.8493 \ln T_{Ri} - 0.6759/T_{Ri}\} \quad (9)$$

$$\phi_{ii} = \langle Z_{co}/Z_{cii} \rangle [1 + (\omega_{ii} - \omega_0)\{0.38339 - 1.16571 \ln T_{Ri}\}] \quad (10)$$

Although Eqs. 7 and 8 are valid strictly for the *n*-alkanes, they have been used successfully for the prediction of phase equilibria and thermodynamic properties for a variety of fluids (Teja, 1979) and, indeed, have been used in the earlier part of this work (Barber et al., 1981). We may therefore assume the validity of Eqs. 9 and 10 for both propane and perfluorocyclobutane. The calculation of the second virial coefficients of these substances at any temperature therefore requires only a knowledge of their properties T_{ci} , V_{ci} , Z_{ci} and ω_{ii} ; together with a knowledge of the variation of the second virial coefficient of the reference substance (methane) with temperature. For the latter, we have used the theoretically based equation of Sengers, Klein and Gallaher (1972). This reproduces methane data with relative deviation of 0.05% and, because of its theoretical basis, may be used for extrapolation. The choice of the reference equation is, nevertheless, arbitrary and other equations could equally have been used.

Equation 4 may be extended to mixtures by assuming that the mixture can be replaced by a hypothetical equivalent substance. This is the so-called one-fluid model for mixtures and leads to:

$$B_m[T] = hB_o(T/f) \quad (11)$$

where the quantities f and h depend on the composition of the mixture. In our previous studies, we have utilized the van der Waals one-fluid prescription to relate f and h to composition. Thus:

$$fh = \sum_i \sum_j x_i x_j f_{ij} h_{ij} \quad (12)$$

$$h = \sum_i \sum_j x_i x_j h_{ij} \quad (13)$$

When using this prescription, the like terms ($i = j$) are obtained from pure-component properties, but the unlike terms ($i \neq j$) require mixture data for their evaluation. The usual procedure is to write (Barber et al., 1981)

$$f_{ij} = \xi_{ij}(f_{ii}f_{jj})^{1/2} \quad (14)$$

and

$$h_{ij} = 1/8(h_{ii}^{1/3} + h_{jj}^{1/3})^3 \quad (15)$$

where the binary interaction coefficient ξ_{ij} must be obtained from experimental data.

For the propane-perfluorocyclobutane system, we have used a value of $\xi_{ij} = 0.89$ obtained from our study of the critical states of the system. (Barber et al., 1981). This value has already been used to predict the azeotropic locus and vapor-liquid equilibria of the system with considerable success. We have used the same value to predict second virial coefficients of propane-perfluorocyclobutane mixtures in this work. Although the equation of state used for the reference substance (methane) is different in this study from that used in our study of critical states, and the shape factor relationships (Eqs. 9–10) are different, the extended Corresponding States method is entirely analogous and we expect close agreement be-

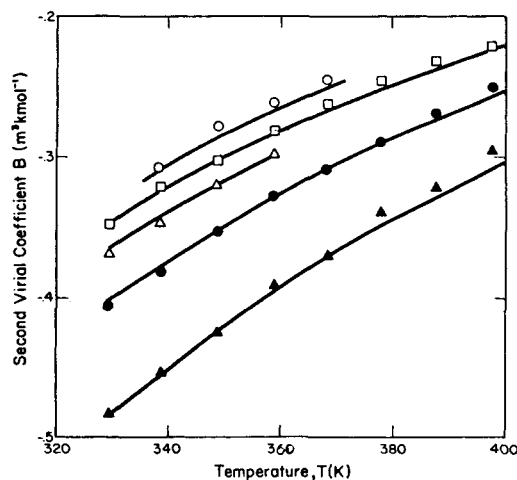


Figure 3. Second Virial Coefficients of propane: (1)—perfluorocyclobutane (2) mixtures. O, experimental; $x_2 = 0.0752$; \square experimental $x_2 = 0.2543$; Δ experimental $x_2 = 0.3641$; \bullet experimental $x_2 = 0.5139$; \blacktriangle experimental $x_2 = 0.7517$. The solid lines are predicted using the extended Corresponding States Method with $\xi_{ij} = 0.89$.

tween the optimum values of ξ_{ij} obtained. Our predicted values of second virial coefficients with $\xi_{ij} = 0.89$ are shown in Figure 3. As can be seen, excellent agreement is obtained between prediction and experiment. The average absolute deviation between predicted and experimental values for the 54 data points was found to be 1.80% and the maximum deviation was 5.6%. This is well within the experimental accuracy of the data and demonstrates the truly remarkable predictive capabilities of the extended Corresponding States Principle. A binary interaction coefficient obtained from the study of critical states has been used successfully to make quantitative predictions of the azeotropic locus, vapor-liquid equilibria and, now, second virial coefficients of the system. It should therefore be possible to make quantitative predictions of the whole phase diagram using information obtained from second virial coefficients provided, of course, that the phase diagram and volumetric data for the reference substance are available.

NOTATION

| | |
|-----|---|
| B | = second virial coefficient |
| C | = third virial coefficient |
| f | = energy parameter in Corresponding States method |
| h | = volume parameter in Corresponding States method |
| n | = number of moles |
| P | = pressure |
| R | = gas constant |
| T | = thermodynamic temperature |
| V | = volume |
| x | = mole fraction |
| Z | = compressibility |

Greek letters

| | |
|----------|----------------------------------|
| θ | = energy shape factor |
| Φ | = volume shape factor |
| ξ | = binary interaction coefficient |
| ω | = Pitzer's acentric factor |

Subscripts

| | |
|--------|-----------------------|
| c | = critical |
| i, j | = component i, j |
| k | = data point k |
| m | = mixture |
| o | = reference substance |
| R | = reduced quantity |

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Thinning of a Liquid Film as a Small Drop or Bubble Approaches a Solid Plane

When a small drop or bubble approaches a solid surface, a thin liquid film forms between them, drains, until an instability forms and coalescence occurs. A hydrodynamic theory is developed for the first portion of this coalescence process: the drainage of the thin liquid film while it is still sufficiently thick that the effects of London-van der Waals forces and electrostatic forces can be ignored. This theory describes the time rate of change of the film profile, given only the drop radius and the required physical properties. Predictions are compared with profiles measured by Platikanov (1964) for gas bubbles. It is concluded that, even with only a trace of surfactant present, the liquid-gas interface may be nearly immobile (tangential components of velocity are zero) and the surface viscosities will have little effect upon the drainage rate.

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SCOPE

The rate at which drops or bubbles suspended in a liquid coalesce is important to the preparation and stability of emulsions, of foams, and of dispersions; to liquid-liquid extraction; to the formation of an oil bank during the displacement of oil from a reservoir rock. On a smaller scale, when two drops (bubbles) in a liquid phase approach each other or when a drop (bubble) approaches a solid surface, a thin liquid film forms between them, drains, until an instability forms and coalescence occurs. We must understand the factors controlling the rate of coalescence.

In order to simplify the problem, we will consider only the first portion of this coalescence process as a drop approaches a solid wall: the drainage of the thin liquid film while it is still

sufficiently thick that the effects of London-van der Waals forces and electrostatic forces can be ignored. Our objective is to develop a hydrodynamic theory for both pure and surfactant systems that describes the configuration of the liquid film formed as a function of time and in this way predict the rate at which this film drains. We will not consider the development and growth of instabilities in these thin films that would lead to coalescence.

We will limit our attention to small drops or bubbles and to liquid films so thin that we may apply the Reynolds lubrication theory approximation.

Our analysis may be considered a refinement of that proposed by Hartland (1969).

CONCLUSIONS AND SIGNIFICANCE

Our theory for the drainage of a liquid film between a small drop and a solid surface, while employing the same basic differential equation (Eq. 52), is an improvement on Hartland's (1969) development. We require less a priori information, we have a more reliable initial condition, and our boundary conditions are in better agreement with experimental observations.

We have been able to accurately describe some of the experimental profiles measured by Platikanov (1964) for gas bubbles at short times.

Our theory is not only more complete but also more accurate than the estimates offered by Frankel and Mysels (1962). Their theory includes one free parameter; ours, none.

The comparison between our theory and the data of Platikanov (1964) for bubbles suggests that, even when there is only a trace of surfactant present, the liquid-gas interface may be nearly immobile. By immobile, we mean that the tangential